



SUPPORT COLLAR

SUPPLIED WITH SAFETY SEAL FOR INSTALLATION
ON PVC PIPE

DENOMINATION

Ductile iron support collar with gasket
integrated with locking screw (for water supply)
ND 50 à ND 315

DEFINITION

The collar consists of

- Half a fixing flange
- Half a boss flange
- 2 mounting buttons M10, Dacromet protection
- A safety seal
- An M6 screw for immobilization of the valve.

SPECIFICITY

The safety seal allows easy installation,
removing mounts with wire, leather seal, etc...
Screwing the faucet ensures the compression
of the seal

AVAILABLE SIZE

50 to DN 315 M40 x 3
for taking 20 (small boss)
DN 50 to DN 315 M55 x 3
for taking 40 (big boss)

METHOD OF MANUFACTURE

From a ductile iron casting
Thread of the boss:
M40x3 (small boss)
M55x3 (big boss)

MATERIAL USED

Lower half flange
Half upper flange with boss
NUANCE: ASTM A-536
STANDARD: EN.545

COATING

The collar is protected by EPOXY powder paint
Classification: Powder coating
electrostatic
Tint: RESICOAT BLUE R4-ES HJ10R
RAL correspondence: RAL 5017
Thickness: 120 microns
Certificate of Sanitary Conformity:
Analysis n° 061 2503



INFORMATION

The nominal diameter information is filled in as follows:
From ND 50 to ND 315 cold marking on the collar

TIGHTENING TORQUE

To ensure proper use of this collar,
we recommend the assembly of M10 bolts with
the following tightening torque: 50 Nm for collars
for PVC pipes

RECOMMENDATION

This collar must be installed exclusively on
PVC pipes

NORM

EN-545: Pipes, fittings and accessories made of
ductile iron and their assemblies for water pipes.
Performance and test methods.

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